

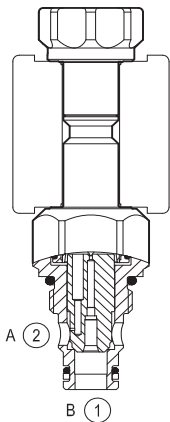
VALVES IN PHASE OUT
Valves replaced by new VEI-16 (RE18323-25)

Solenoid operated valves pilot operated poppet type
 2-way normally closed
 Common cavity, Size 08

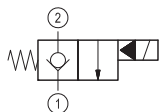
VEI-8A-06-NC

OD.15 - X - Y - Z - S

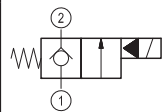
RE 18323-02
 Edition: 06.2019
 Replaces: 03.2016



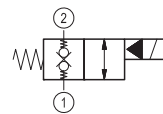
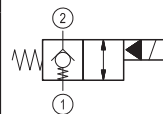
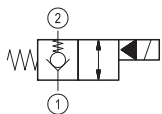
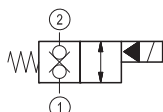
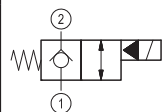
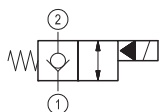
▼ **Version 1**



▼ **Version 2**



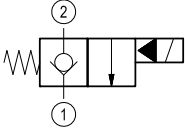
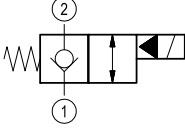
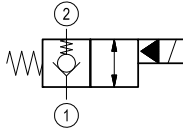
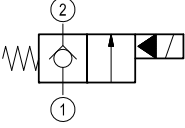
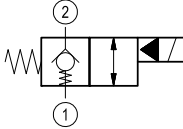
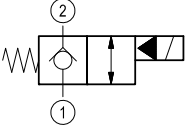
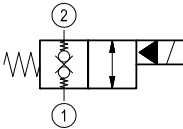
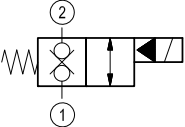
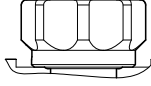
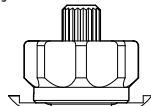
▼ **Version 3**



Technical data

General	
Weight	0.16 kg (0.35 lbs)
Installation orientation	Optional
Storage ambient temperature range	-40 to 100 °C (-40 to 212 °F)
Operating ambient temperature range	-30 to 90 °C (-22 to 194 °F)
Hydraulic	
Max. operating pressure	350 bar (5000 psi)
Max. proof pressure	420 bar (6000 psi)
Flow range	0.5 - 40 l/min (0.1 - 11 gpm)
Fatigue cycle life	1 million cycles at 350 bar
Max. internal leakage	20 drops/min.
Fluid temperature range	-20 to 80 °C (-4 to 176 °F)
Fluids: Mineral-based or synthetics with lubricating properties at viscosities of 20 to 380 mm ² /s (cSt)	
Installation torque	39 - 51 Nm (29 - 38 ft-lbs)
Recommended degree of fluid contamination	Nominal value max. 10 µm (NAS 8) ISO 4406 19/17/14
MTTFd	150 years see RE 18350-51
Cavity	CA-08A-2N see 18325-70
Lines bodies and standard assemblies	Please refer to section "Hydraulic integrated circuit" or consult factory
Seal kit – version 1	code material no. RG08A2010520100 R901101437
Seal kit – version 2-3	code material no. RG08A2010530100 R901101544
Seal kit coil	code material no. RG12A1PNBR7010 R934003958
Other technical data	See data sheet 18350-50
Electrical	
Type of voltage	DC voltage
Coil type	S8-356 see 18325-90
Supply voltage	See data sheet 18325-90
Nominal voltage	± 10%
Power consumption	20 W
Duty cycle coil	See characteristic curves %
Type of protection	See data sheet 18325-90
Note: Coils must be ordered separately	

Ordering code

	OD.15	X	18	Y	Z
<p>Solenoid operated valves pilot operated poppet type 2-way normally closed</p>					
<p>monodirectional type</p>  <p style="text-align: right;">01</p>					<p>S0 = Tube not welded</p>
<p>bidirectional type</p>  <p style="text-align: right;">05</p>					<p>S8 = Tube not welded with extra spring</p>  <p style="text-align: right;">for X= 05</p>
<p>monodirectional type</p>  <p style="text-align: right;">09</p>					 <p style="text-align: right;">for X= 03</p>
<p>bidirectional type</p>  <p style="text-align: right;">03</p>					 <p style="text-align: right;">for X= 31</p>
<p>bidirectional type</p>  <p style="text-align: right;">31</p>					<p>standard type</p>  <p style="text-align: left;">3A</p>
					<p>knob style manual override</p>  <p style="text-align: left;">3D</p>
			18 = Common cavity: CA-08A-2N		

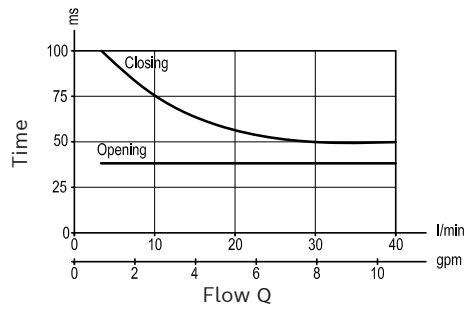
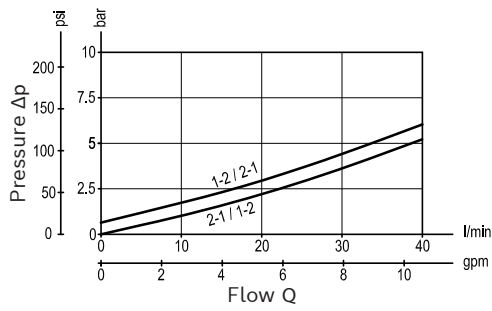
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OD1501183AS000	R901091096
OD1501183DS000	R901091101
OD1503183AS000	R934000779
OD1503183AS800	R934003063
OD1503183DS000	R901091112
OD1503183DS800	R934003064
OD1505183AS000	R901083058
OD1505183AS800	R934003080

Type	Material number
OD1505183DS000	R901087979
OD1509183AS000	R901091150
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OD1531183AS000	R901082015
OD1531183AS800	R934000104
OD1531183DS000	R901091164

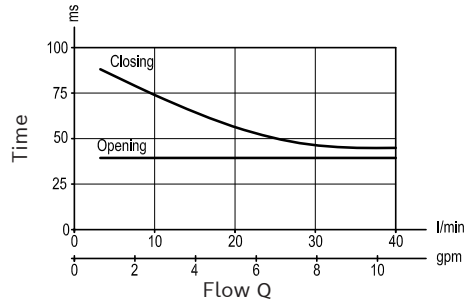
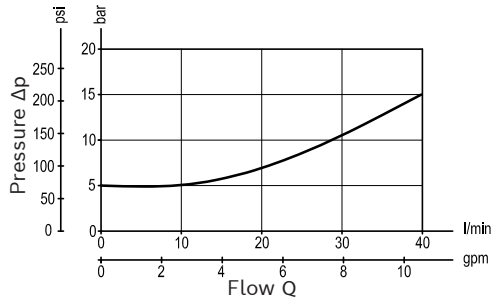
Characteristic curves

Version 1 – Version 2

Standard

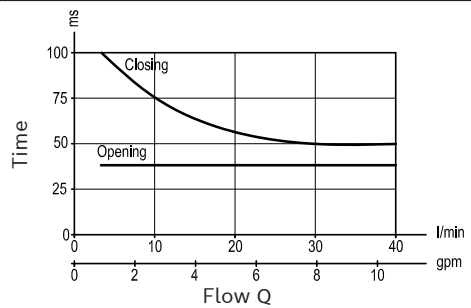
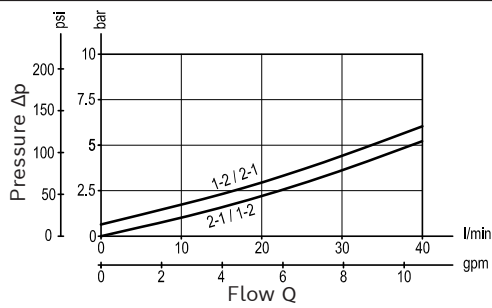


Extra spring

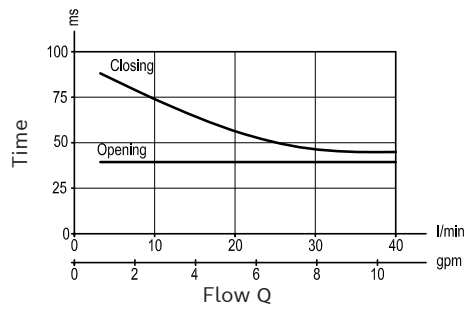
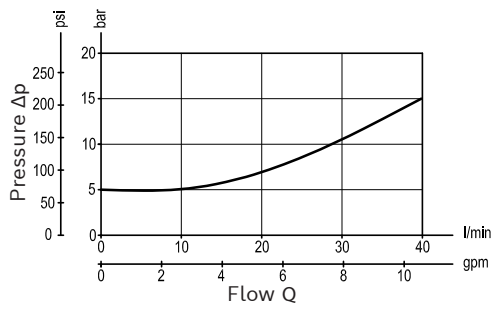


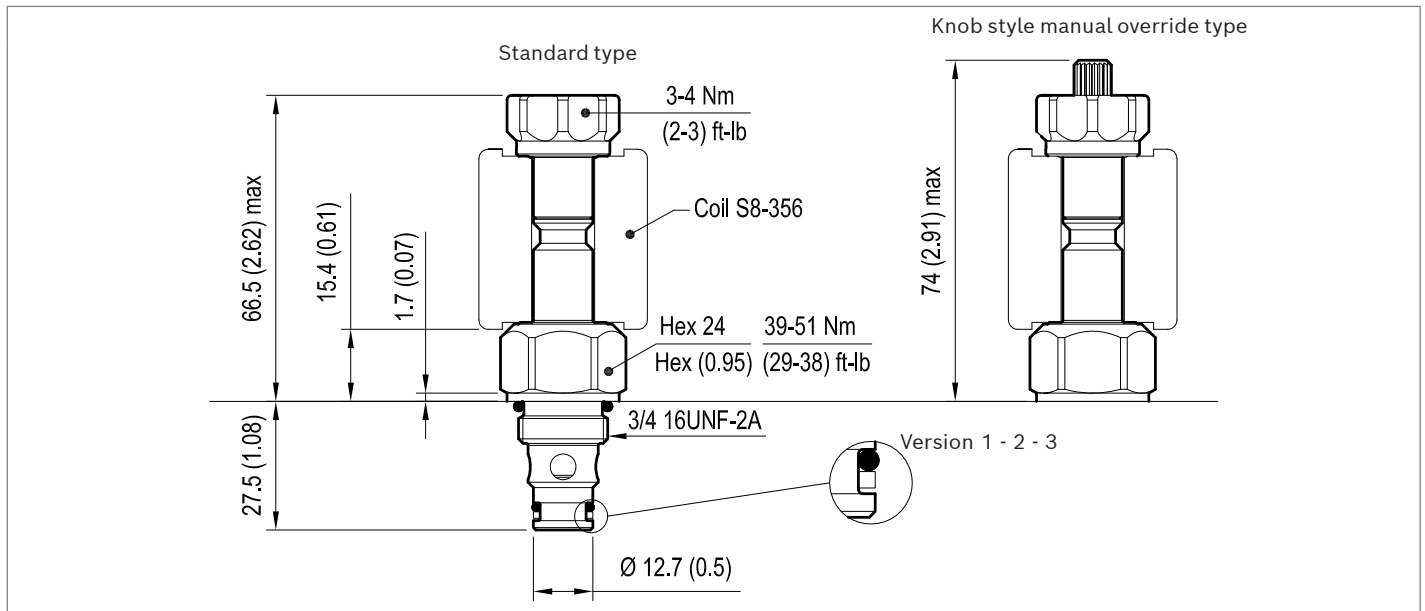
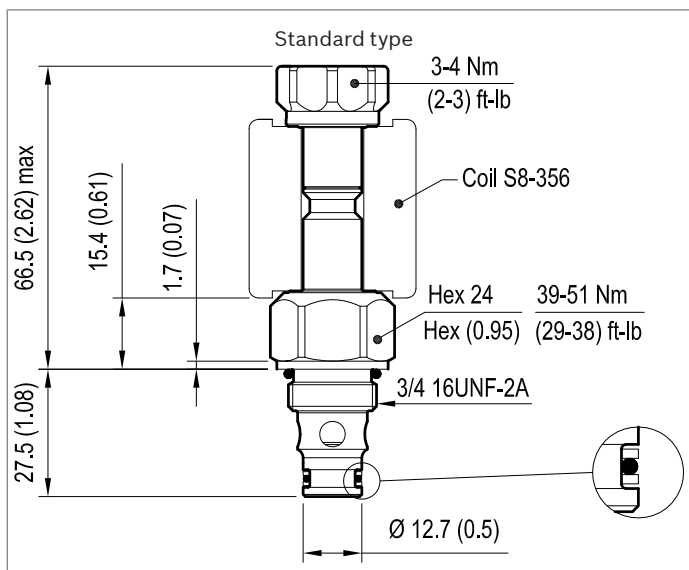
Version 3

Standard



Extra spring



Dimensions▼ **Version 1: Solenoid operated valve, poppet 2-way normally closed**▼ **Version 2: Solenoid operated valve, poppet 2-way normally closed**▼ **Version 3: Solenoid operated valve, poppet 2-way double lock normally closed****Bosch Rexroth Oil Control S.p.A.**

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