

# Check and metering valve flangeable

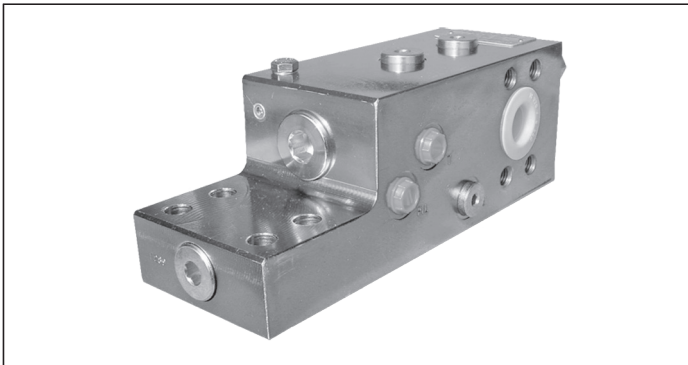
A-VBC-42-FC

08.47.85 - X - 73 - Z

**RE 18309-11**

Edition: 08.2018

Replaces: 03.2016



## Technical data

Max. operating pressure	420 bar (6000 psi)
Max. flow	400 l/min. (106 gpm)
Weight	12 kg (26.5 lbs)
Flange seal kit <sup>1)</sup>	E00000000000003 (R930004533)
Manifold material	Zinc plated steel
Fluid	Mineral oil (HL, HLP) according DIN 51524
Fluid temperature range	-30 °C to 100 (-22 to 212 °F)
Viscosity range	10 to 500 mm <sup>2</sup> /s (cSt)
Recommended degree of fluid contamination	Class 19/17/14 according to ISO 4406

This valve is designed to be pipe mounted on boom cylinders of hydraulic excavators, and, with specific adjustments, it can become part of load holding and load lowering systems designed to comply with ISO Standard 8643 (hose burst protection).

Note: the Tank vented port must be connected to a "low pressure tank line" (to the joystick tank line, or to tank directly).

The restricted "E" port must be connected to a "pressure equalizing line" in case of 2 valves fitted to 2 twin cylinders, and may be used as "outlet to tank" for emergency boom lowering in case of pilot pressure failure.

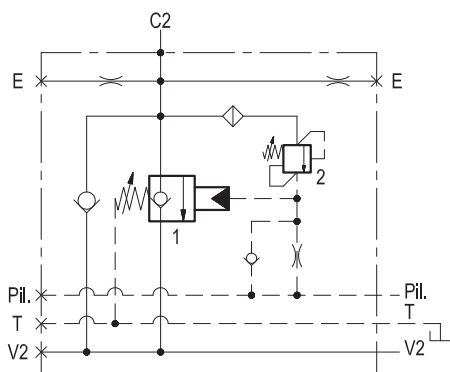
Other technical data see data sheet 18350-10

Note: for applications outside these parameters, please consult us.

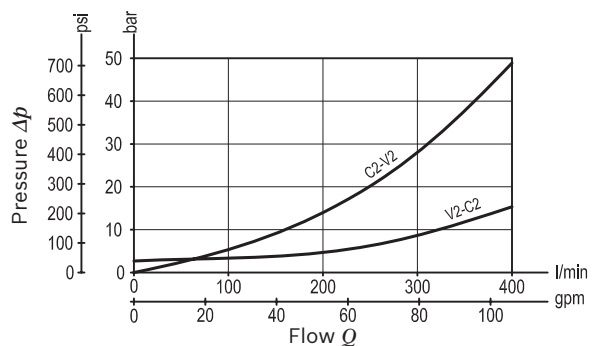
<sup>1)</sup> Seals for 10 valves.

## Description

Upstream flow (V2 - C2) to the cylinder is free through a check valve, and reverse flow (C2 - V2) is locked/metered by a leak free spool (1) which provides fine metering in the initial opening stroke. The spool, normally held closed by an adjustable spring force, is remotely controlled by joystick pilot pressure; the pilot pressure required to move the spool is load independent because the spring is vented to Tank. The valve includes a small relief cartridge (2) which senses C2 pressure and opens under overload or shock conditions in order to pilot wide open the metering spool and to allow cylinder pressure to be relieved downstream through the main hose (V2) and through the main control valve. For better safety and compact assembly, the C2 port is gasket mounted directly on the actuator.



## Characteristic curve



**Ordering code**

<b>08.47.85</b>	<b>X</b>	<b>73</b>	<b>Z</b>
-----------------	----------	-----------	----------

Check and metering valve  
flangeable

Pilot ratio

**03** Leakproof inner hex. socket screw

Port sizes

V2 - C2

E - Pil - T

**73**

1" SAE 6000

G 1/4

**SPRINGS**

		Adj. pressure range bar (psi)	Pres. increase bar/turn (psi/turn)	Std. setting bar (psi)
<b>40</b>	Valve 1	6-15 (87-220)	3.5 (51)	7.5 (109) "cracking"
	Valve 2	350-460 (5000-6000)	228 (3306)	350 (5000) "5 l/min"

Tamper resistant cap  
ordering code 11.04.31.001  
Mat. no. R930000777  
for Valve 2

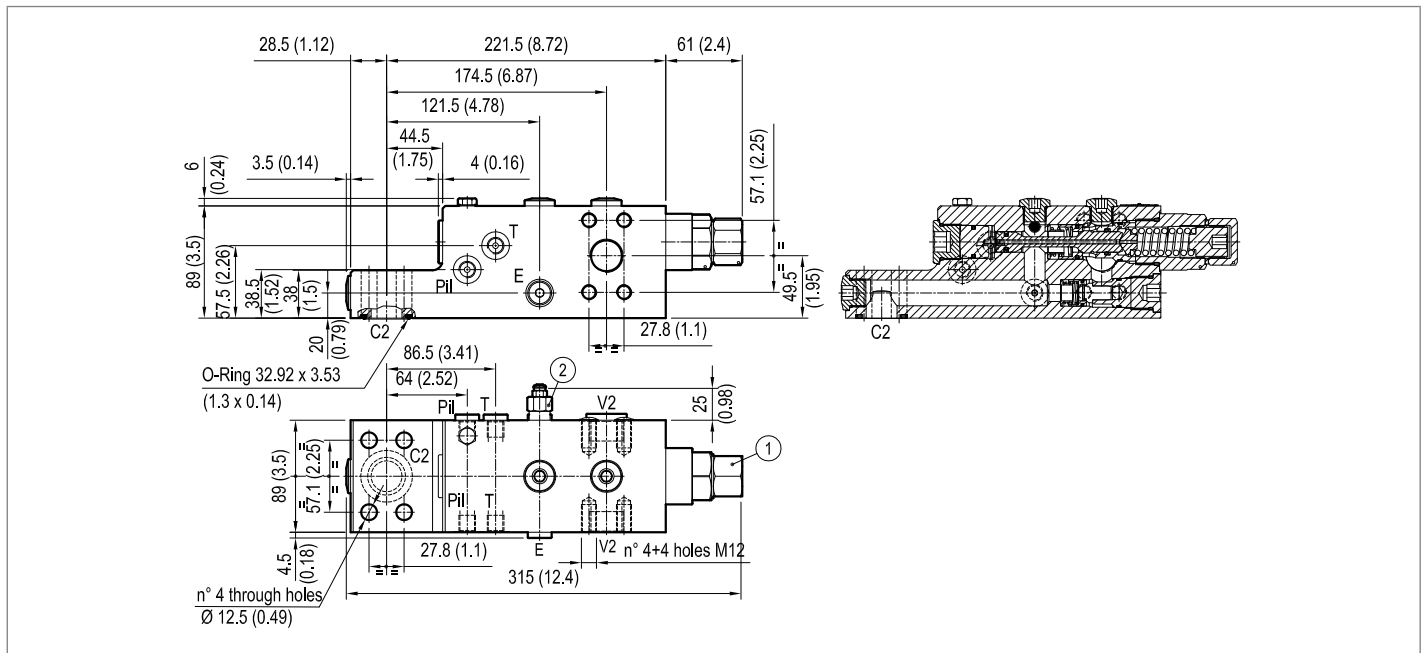


**Preferred types**

Type	Material number
08478503734000D	R930071063

Type	Material number

**Dimensions**



**Bosch Rexroth Oil Control S.p.A.**

Via Leonardo da Vinci 5  
P.O. Box no. 5  
41015 Nonantola - Modena, Italy  
Tel. +39 059 887 611  
Fax +39 059 547 848  
compact-hydraulics-pib@boschrexroth.com  
www.boschrexroth.com/compacthydraulics

© This document, as well as the data, specifications and other information set forth in it, are the exclusive property of Bosch Rexroth Oil Control S.p.a.. It may not be reproduced or given to third parties without its consent. The data specified above only serve to describe the product. No statements concerning a certain condition or suitability for a certain application can be derived from our information. The information given does not release the user from the obligation of own judgment and verification. It must be remembered that our products are subject to a natural process of wear and aging. Subject to change.