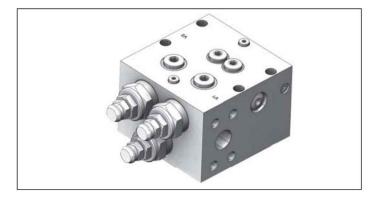
Single counterbalance with regenerative function, pressure controlled

A-VBSO-CR-EA-42

07.06.70.30

RE 18307-96

Edition: 03.2016 Replaces: 11.2015



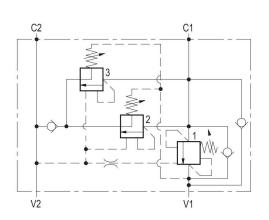
Description

It provides high speed cylinder extension at low pressure operation; the extension speed increment given by the regenerative function disappears when line pressure in V2 increases above the pressure threshold needed to pilot open valve (1) which diverts to tank the flow from the annular chamber. Two pilot assisted by-pass counterbalance "fully vented type" valves (2 and 3) provide the regenerative function by feeding into the full bore (C2) the flow coming out from the annular side (C1). The by-pass valves (2 and 3) are piloted by V2 pressure and are internally vented into V1 which acts as "Tank" line during cylinder extension. For better safety and compact assembly, the C1 and C2 ports are gasket mounted directly on the actuator.

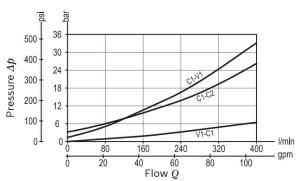
Technical data

| Max. operating pressure | 410 bar (5945 psi) |
|-------------------------------|-----------------------------------|
| Max. flow | 400 l/min. (106 gpm) |
| Weight | 18.9 kg (41.7 lbs) |
| Manifold material | Zinc plated steel |
| Flange seal kit ¹⁾ | E00000000000050 (R930052830) |
| Fluid | Mineral oil (HL, HLP) according |
| | DIN 51524 |
| Fluid temperature range | -20 °C to 120 (-4 to 248 °F) |
| Viscosity range | 5 to 800 mm ² /s (cSt) |
| Recommended degree of fluid | Class 19/17/14 according to |
| contamination | ISO 4406 |
| Other technical data | see data sheet 18350-50 |
| • | |

Note: for applications outside these parameters, please consult us.



Characteristic curve



RE 18307-96/03.2016, Bosch Rexroth Oil Control S.p.A.

¹⁾ Seals for 10 valves

| Ordering co | do | _ | 0,000,000 0.000 | | 00 00 |
|---|-------------------|---|-----------------|-------|-------|
| Ordering co | ue | | 07.00 | 6.70. | 30 |
| Single counte with regenera pressure cont | tive function, | | | | |
| Pilot ratio | | | - | | |
| Valve 1 | 6:1 | | | | |
| Valve 2 | 6:1 | | | | |
| Valve 3 | 6:1 | - | | | |
| | Ī | Ī | | | |
| Port sizes | V1 - V2 | | C1 - C2 | | |
| | 1-1/4 SAE 6000 | | Ø 28 (1.1) | | |
| | | | | | |

| | SPRINGS | | | |
|---------|---------------|----------------|--------------|---------------------------------------|
| | Adj. pressure | Pres. increase | Std. setting | |
| | range | bar/turn | Q=5 (l/min.) | |
| | bar (psi) | (psi/turn) | | bar (psi) |
| Valve 1 | 30-80 | 17 | 80 | Pilot opening with 100 bar (1450 psi) |
| vaive 1 | (450-1160) | (247) | (1160) | rod side |
| V-l 0 | 120-360 | 60 | | 250 |
| Valve 2 | (1750-5200) | (870) | | (3600) |
| Valve 3 | 120-360 | 60 | | 250 |
| vaive 3 | (1750-5200) | (870) | | (3600) |

Pressure setting up to 410 bar: code on request.

Tamper resistant cap ordering code 11.04.30.001 Mat. no. R930005194

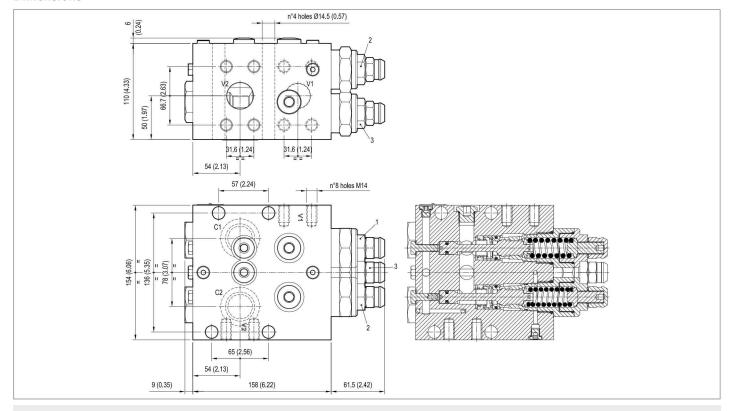


Preferred types

| Туре | Material number |
|-----------------|-----------------|
| 070670300000V0B | R930052048 |

| Туре | Material number | | |
|------|-----------------|--|--|
| | | | |

Dimensions



Bosch Rexroth Oil Control S.p.A.

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